

Work Order ID 58095

Thursday, April 22, 2010 3:20:24 PM



Page 1

Item ID: D3912-5

Accept



Setup Start



Revision ID:

Item Name: Eyebolt Plate

Stop



Start Date: 4/23/2010 Start Qty: 12.00

Required Date: 4/30/2010 Req'd Qty: 12.00

Cust Item ID:

Customer:

Reference:

Approvals: Process Plan: UMFDate: 10-4-22 Tooling:

Date:

Run Start



QC:

Date: SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	----------------	--------------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

D3912

A

100

0.00



Waterjet

Memo

0.00

FLOW CNC Waterjet

301 .175

Cut as per dwg D3912

Prog Rev:

Dwg Rev:

Deburr as required

B10-4-26

(14)

110

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Memo

0.00

Quality Control

B10-4-26

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 58095

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Page 2

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Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

120



QC

Quality Control

QC8- Inspect parts - second check

Memo

0.00

0.00

Solarb7

(14)

130



Packaging

Packaging

Identify as per dwg & Stock Location: *96*

Memo

0.00

0.00

10-4-28

14SP

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

Memo

0.00

0.00

10/04/29

BS 10-4-29

(14)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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NOTE: Date & initial all entries

Picklist Print

Thursday, April 22, 2010 3:20:23 PM

Work Order ID: 58095

Parent Item: D3912-5

Parent Item Name: Eyebolt Plate

Comments: IPP RevA: new issue DD 09.11.17 verified by:EC

Start Date: 4/23/2010

Required Date: 4/30/2010

Start Qty: 12.00

Required Qty: 12.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M304S11GA 304/316 0.125 Sheet		Purchased	No			100	sf	14.2200	0.6474	76		



1210-4-26

Warehouse

Location

Loc Qty

Loc Code

Main Warehouse

MAT19

112663

114489

14.22

14.22

(14)

114489

W/O:		WORK ORDER CHANGES					
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DART AEROSPACE LTD	Work Order:	58095
Description: EYE BOLT PLATE	Part Number:	D3912-5
Inspection Dwg: D3912-5 Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

First Article

Prototype

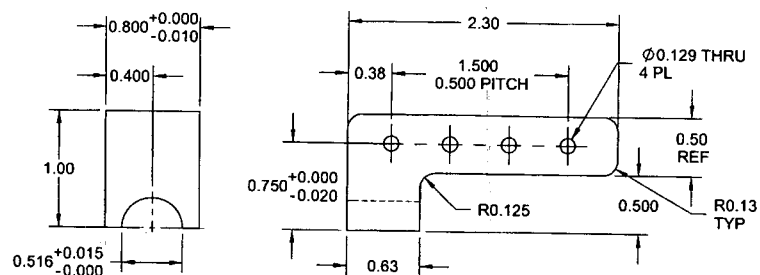
[illegible]

Measured by:	RB
Date:	10-4-26

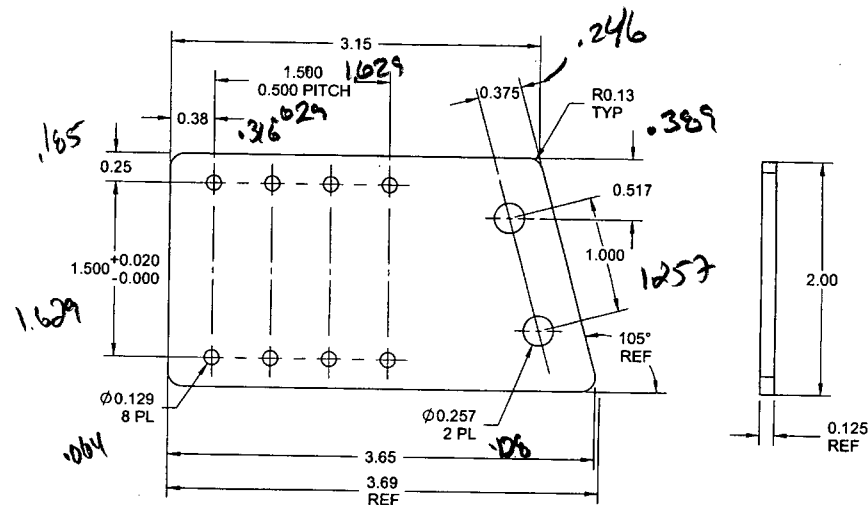
Audited by:	J
Date:	10/04/27

Prototype Approval:	
Date:	

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	



D3912-3 EYEBOLT BLOCK



D3912-5 EYEBOLT PLATE

NOTES:

- 1) MATERIAL -3: 303/304/316 STAINLESS STEEL BAR, PER ASTM A276
REF DART SPEC M303B OR M304B
- 5: 303/304/316 STAINLESS STEEL SHEET ANNEALED 2B, 0.125 THK
PER MIL-S-5059 OR AMS 5513/5524 OR ASTM A240 OR ASME 5A240
REF DART SPEC M303S11GA OR M304S11GA
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: ID AT ASSEMBLY
- 7) WEIGHT -3: 0.30 lbs
-5: 0.24 lbs

RELEASED
2010-03-12
MP

DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	JPH	HAWKESBURY, ONTARIO, CANADA	
CHECKED	MP	DRAWING NO.	REV. A
MFG. APPR.	MP	D3912	SHEET 3 OF 3
APPROVED	MP	TITLE	SCALE
DE APPR.	MP	EYEBOLT RECEIVER ASSY	NTS
DATE	10.03.04	COPYRIGHT © 2010 BY DART AEROSPACE LTD	
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